

LIONBROTHERS

HD SILICONE

MATERIAL GUIDE

- **HEAT SEAL:** Yes.
- **EMBROIDERY:** Yes - no restrictions.
- **COLOR MATCHABLE:** Yes - unless noted.
- **LASER CUT:** No.
- **APPLIQUÉ:** 3 layer maximum.
- **LAYERING:** Must be top layer.
- **MATERIAL CONTENT:** Silicone.
- **CARRIER PAPER:** No requirements.
- **MAXIMUM NUMBER OF COLORS:** 6
- **MAXIMUM HEIGHT:** 1.0
- **MINIMUM HEIGHT:** Flat



Matte



Glossy



Glitter

- Color matchable to approximately 80%.



Color Edge

- Limited to top color and two side colors.



Reflective

- Color matchable to approximately 80%.



Clear

- Limited to 0.3mm.
- Matte and glossy finishes available.

LIONBROTHERS

MOLDED SILICONE

MATERIAL GUIDE

- **HEAT SEAL:** Yes.
- **EMBROIDERY:** Yes - Limited to tack down stitching.
- **COLOR MATCHABLE:** Yes - unless noted.
- **LASER CUT:** No.
- **APPLIQUÉ:** 3 layer maximum.
- **LAYERING:** Must be top layer.
- **MATERIAL CONTENT:** Silicone.
- **CARRIER PAPER:** No requirements.
- **MAXIMUM NUMBER OF COLORS:** 6
- **MAXIMUM HEIGHT:** 4.0mm
- **MINIMUM HEIGHT:** 1.0mm



Matte



Glossy



Glitter

- Color matchable to approximately 80%.



Color Edge

- Limited to top color and two side colors.



Concave



Textured Example

LIONBROTHERS

TPU MATERIAL GUIDE

- **HEAT SEAL:** Yes.
- **EMBROIDERY:** Yes - Limited to tack down stitching.
- **COLOR MATCHABLE:** Yes - unless noted.
- **LASER CUT:** No.
- **APPLIQUÉ:** 3 layer maximum.
- **LAYERING:** Must be top layer.
- **MATERIAL CONTENT:** Thermoplastic Polyurethane
- **CARRIER PAPER:** No requirements.
- **MAXIMUM NUMBER OF COLORS:** 6
- **RAISED AREA HEIGHT:** 1.0mm
- **EMBOSSSED AREA HEIGHT:** 0.5mm



Matte



Glossy



Metallic



Clear